

ABSTRACT OF THE DISCLOSURE

The ultrasonic welding device (1) comprises a continuously operable roller sonotrode (13). The power of the roller sonotrode (13) may be closed-loop controlled depending on other welding parameters in a manner such that long welding seams or adhesive seam with a uniform quality may be manufactured. The method may be used for manufacturing canopies, tarpaulins, or pieces of clothing.